



STEINBOCK VALVES Painting Specification

1. When mixing of paint and additives ensure that this is carried out fully to the manufacturers specification
2. Ensure all surfaces to be painted are suitable prepared clean and dry. Manual shot blasting of castings is mandatory.
3. Commence application of the primer coat firstly covering the most inaccessible areas of the valve taking care to produce an even thickness of coating over all surfaces of the valve.
4. Leave the valve sufficient time to dry. This time will be given in the paint manufacturers instruction
5. Repeat stages for all subsequent coating ensuring that at each stage the required drying times are maintained. Contrasting colours for each coat.
6. Inspect D.F.T. after curing of each coat.
7. After curing of final coat inspect D.F.T. to specific build thickness
8. Pack suitably for method of despatch. (See EVC Packing Procedure F025).
9. Coat 1 - two pack zinc rich Epoxy primer D.F.T. 50 - 90 microns.
Coat 2 - two pack high build Epoxy D.F.T. 75 - 100 microns
Coat 3 - two pack Solvalitt Aluminium * top coat D.F.T. 50 microns

Total D.F.T. 175 - 240 Microns

10. Finish colour.

* Factory to confirm colours per coating.